



Photoelectric Sensors for PCB Detection

BJP Series

PRODUCT MANUAL

Be sure to follow the instructions and precautions in the instruction manual, other manuals, and the Autonics website.

The specifications, dimensions, and other information in this document are subject to change without notice for product improvement.
Certain models may be discontinued without notice.

Safety Precautions

- ‘Safety Precautions’ are provided to ensure safe and proper use of the product and to prevent accidents or hazards. Please make sure to follow them carefully.
- ⚠ symbol indicates a caution, warning of potential hazards under certain conditions.

⚠ Warning Failure to follow instructions may result in serious injury or death.

- 01. Fail-safe device must be installed when using the product in applications that may cause serious injuries or property loss. (E.g. nuclear control systems, medical equipment, ships, vehicles, railroads, aircraft, combustion devices, safety devices, security systems, disaster prevention devices, etc.)**
Failure to do so may result in personal injury, property loss or fire.
- 02. Do not use or store the product in environments containing flammable, explosive, or corrosive gases, or in places exposed to high humidity, direct sunlight, radiant heat, vibration, shock, or salt.**
Failure to do so may result in explosion or fire.
- 03. Do not disassemble, repair, or modify the product without authorization.**
Failure to do so may result in fire.
- 04. Do not connect, repair, or inspect the product while connected to a power source.**
Failure to do so may result in fire.
- 05. Check the connection diagram before wiring.**
Failure to do so may result in fire.

⚠ Caution Failure to follow instructions may result in injury or product damage.

- 01. Use the product within its rated specifications and performance limits.**
Failure to do so may result in fire or product damage.
- 02. Use a dry cloth to clean the product. Do not use water or organic solvents.**
Failure to do so may result in fire.

Cautions During Use

- Make sure to follow the instructions in ‘Cautions During Use’. Failure to do so may result in unexpected accidents.
- When connecting inductive loads such as DC relays or solenoid valves use a diode, varistor, or similar component to suppress surges.
- Wait at least 0.5 seconds after applying power before using the product. When using separate power supplies for sensor and load, apply power to the sensor first.
- Power input should be supplied from an isolated and limited voltage/current source, or from a Class 2 or SELV power supply.
- To prevent surges and inductive noise, separate the wiring from high-voltage and power lines, and keep wiring lengths as short as possible.
- When supplying power with an SMPS, ground the F.G. terminal and connect a noise suppression capacitor between the 0 V and F.G. terminals.
- When using the product with noise-generating devices (e.g. switching regulators, inverters, servo motors, etc.), make sure to ground the F.G. terminal of the unit.
- This product may be used in the following environmental conditions.
 - Indoors (environment condition rated in ‘Specifications’)
 - Altitude: up to 2,000 m
 - Pollution Degree 3
 - Installation Category II

Product Components

- | | |
|---------------------------|--------------------------|
| • Product | • Instruction manual |
| • Bracket A | • Adjustment screwdriver |
| • M3 bolt × 2, M3 nut × 2 | |

Ordering Information

This is only for reference, the actual product does not support all combinations.
For selecting the specified model, follow the Autonics website.

BJP **1** - **2** **3** **4** - **5**

❶ Sensing distance

100: 100 mm

❷ Sensing type

B: BGS reflective

❸ Power supply

D: 12 - 24 VDC

❹ Output

T: Solid state (transistor)

❺ Control output

No mark: NPN open collector output

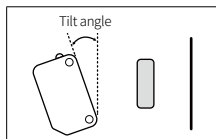
P: PNP open collector output

Sold Separately

- Bracket B: BJP SERIES BRACKET B

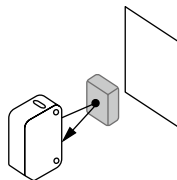
Cautions During Installation

- Be sure to install this product by following the usage environment, location, and specified ratings. Consider the listed conditions below.
 - Installation environment and background (reflected light)
 - Sensing distance and sensing target
 - Direction of target's movement
 - Characteristic curves
- When installing multiple sensors closely, it may result in malfunction due to mutual interference.
- BGS reflective :If the sensing target has a glossy surface or high reflection, tilt the sensor with an angle from 5 to 10 degrees and install it. Get rid of the effect of background object on the sensing performance.



- For installation, tighten the screw with a torque of 0.5 N m. Mount the brackets correctly to prevent the twisting of the sensor's optical axis.
- Do not impact with a hard object or bend the cable excessively. That could decrease the product's water resistance.
- Use this product after the test. Check whether the indicator works appropriately for the positions of the detectable object.

Reflective



Sensor - Sensing target:

Install to face each other (parallel with the sensing side of the unit)

BGS reflective : Recommend horizontal / back and force movements of sensing target

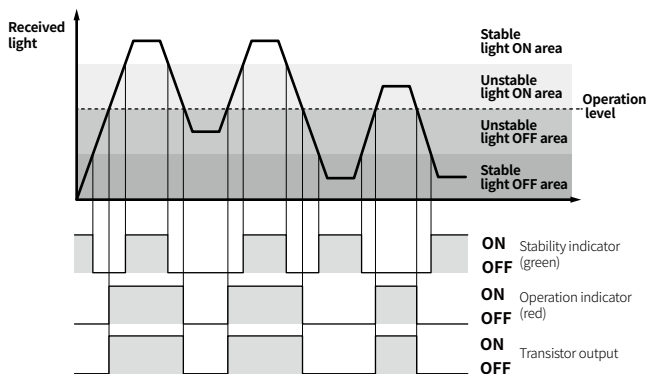
Setting Operation Mode

- Be sure to set the mode before power-on.
- Use the offered adjustment screwdriver. Do NOT turn with excessive force to prevent product damage.

L: Light ON mode	D: Dark ON mode

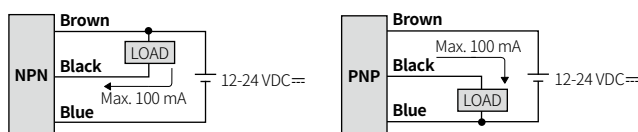
Operation Timing Chart and Indicators

■ Light ON mode



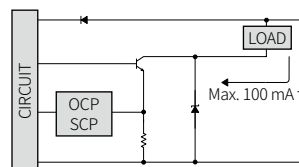
- In Dark ON mode, the waveforms are reversed.

Connections

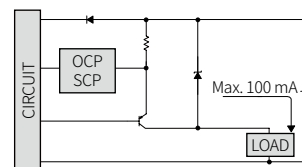


Circuit

■ NPN open collector output



■ PNP open collector output



- OCP (over current protection), SCP (short circuit protection)
- If short-circuit the control output terminal or supply current over the rated specification, normal control signal is not output due to the protection circuit.

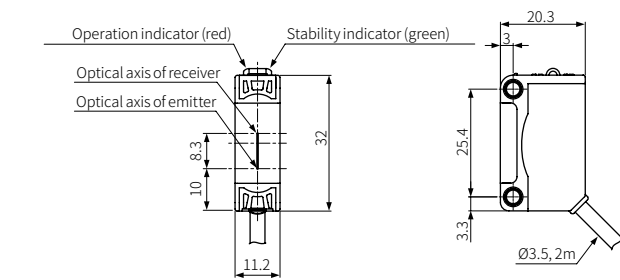
Sensing Distance Setting

- Set the adjuster for stable Light ON area, minimizing the effect of the installation environment.
- Use the offered adjustment screwdriver. Do NOT turn with excessive force to prevent product damage.
- The steps below are based on Light ON mode.

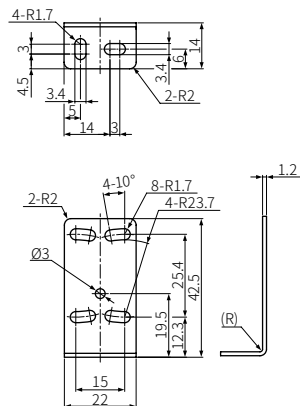
STEP	Status	Description
01	Received	Turn the adjuster from MIN to MAX sensitivity and check the position (A) where the operation indicator activates under the light ON area.
02	Interrupted	Turn the adjuster from (A) to MAX and check the position (B) where the operation indicator activates under the light OFF area. If the operation indicator does NOT activate at the MAX (maximum sensitivity): MAX = (B).
03	-	Set the adjuster at the mid position between (A) and (B) for optimal sensitivity.

Dimensions

- Unit: mm, For the detailed drawings, follow the Autonics website.



■ Bracket A



Specifications

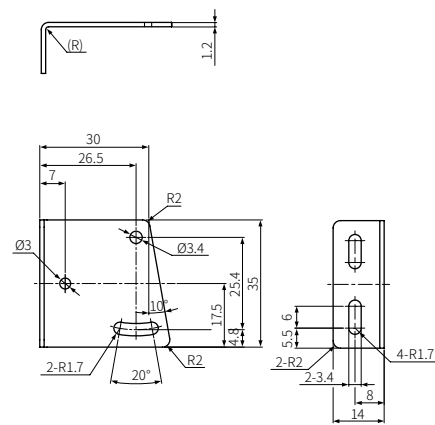
Model	BJP100-BDT-□
Sensing type	BGS reflective
Sensing distance	10 to 100 mm ⁽¹⁾ (at sensing distance: 100 mm)
Sensing target	Opaque materials
Sensing distance setting	20 to 100 mm ⁽¹⁾
Hysteresis	≤ 10 % of setting distance ⁽¹⁾
Response time	≤ 1.5 ms
Light source	Red
Peak emission wavelength	660 nm
Beam spot size	W 3 × L 30 mm (at sensing distance: 30 mm)
Operation mode	Light ON mode - Dark ON mode selectable (Adjuster)
Indicator	Operation indicator (red), stability indicator (green)
Certifications	CE, RoHS, REACH
Unit weight (packaged)	≈ 50 g (≈ 105 g)

(1) Non-glossy white paper 100 × 100 mm

Power supply	12-24 VDC ± 10 % (ripple P-P: ≤ 10 %)
Current consumption	≤ 30 mA
Control output	NPN open collector output / PNP open collector output model
Load voltage	≤ 26.4 VDC
Load current	≤ 100 mA
Residual voltage	NPN: ≤ 1 VDC, PNP: ≤ 2 VDC
Protection circuit	Reverse power protection circuit, output short overcurrent protection circuit
Insulation resistance	≥ 20 MΩ (500 VDC megger)
Noise immunity	± 240 VDC the square wave noise (pulse width: 1 μs) by the noise simulator
Dielectric strength	Between the charging part and the case: 1,000 VAC ~ 50/60 Hz for 1 min
Vibration	1.5 mm double amplitude at frequency of 10 to 55 Hz in each X, Y, Z direction for 2 hours
Shock	500 m/s ² (≈ 50 G) in each X, Y, Z direction for 3 times
Ambient illuminance (receiver)	Sunlight: ≤ 10,000 lx, incandescent lamp: ≤ 3,000 lx
Ambient temperature	-25 to 55 °C, storage: -40 to 70 °C (no freezing or condensation)
Ambient humidity	35 to 85 %RH, storage: 35 to 85 %RH (no freezing or condensation)
Protection rating	IP65 (IEC standard)
Connection	Cable type
Cable spec.	Ø 3.5 mm, 3-wire, 2 m
Wire spec.	AWG24 (0.08 mm, 40-core), insulator outer diameter: Ø 1 mm
Material	Case: PC+ABS, CAP: PC, sensing part: PMMA

Sold Separately: Bracket B (BJP SERIES BRACKET B)

- Unit: mm, For the detailed drawings, follow the Autonics website.

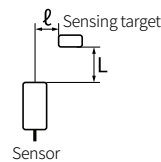


Product Characteristics

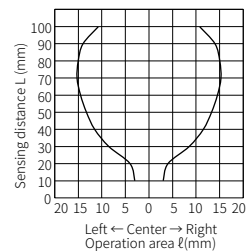
This data is based on internal testing and for reference only. Performance may vary by installation and usage environment. Product testing prior to use is recommended.

BGS Reflective Type (TYPICAL)

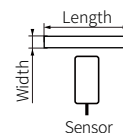
■ Detection Area



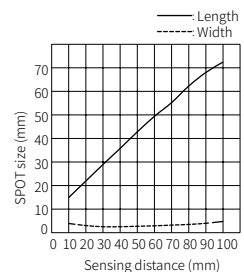
• BJP100-BDT



■ Beam Spot Size



• BJP100-BDT



■ Detection Distance by Target Material

- Non-glossy white paper, tested sensing distances are 30 mm, 50 mm, and 100 mm
- Glossy surface of PCB
- BJP100-BDT

