

HDC HDD 108 FC**Weidmüller Interfaces GmbH & Co. KG**

Postfach 3030

32760 Detmold

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The HDD series with machined crimp contacts is designed for high pole counts in tight spaces. Users save installation space with the smaller design, without having to limit the number of poles.

The wire connection level is designed as a crimp contact. The established crimp connection has been used as a standard for decades. Crimp contacts are not delivered with the inserts.

Number of poles: **108**

Rated current: **10 A**

Rated voltage: **250 V**

Nominal voltage acc. to UL/CSA: **600 V AC/DC**

Crimp connection

General ordering data

Version	HDC insert, Female, 250 V, 10 A, Number of poles: 108, Crimp connection, Size: 8
Order No.	1651220000
Type	HDC HDD 108 FC
GTIN (EAN)	4008190299828
Qty.	1 pc(s).

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Technical data

Dimensions and weights

Depth	111 mm	Depth (inches)	4.37 inch
Height	33 mm	Height (inches)	1.299 inch
Width	34 mm	Width (inches)	1.339 inch
Net weight	76 g		

Temperatures

Limit temperature -40 °C ... 125 °C

Environmental Product Compliance

REACH SVHC Potassium perfluorobutane sulfonate 29420-49-3

SCIP 1609748e-c278-4c9b-b3d1-e6215d2988cd

Chemical resistance	Substance	Acetone
	Chemical resistance	Resistant
	Substance	Ammonia, watery
	Chemical resistance	Conditionally resistant
	Substance	Petrol
	Chemical resistance	Resistant
	Substance	Benzene
	Chemical resistance	Resistant
	Substance	Diesel oil
	Chemical resistance	Conditionally resistant
	Substance	Acetic acid, concentrated
	Chemical resistance	Resistant
	Substance	Potassium hydroxide
	Chemical resistance	Conditionally resistant
	Substance	Methanol
	Chemical resistance	Conditionally resistant
	Substance	Motor oil
	Chemical resistance	Conditionally resistant
	Substance	Lye, diluted
	Chemical resistance	Resistant
	Substance	Hydrochlorofluorocarbons
	Chemical resistance	Conditionally resistant
	Substance	Outdoor use
	Chemical resistance	Conditionally resistant

Dimensions

Height of socket	33 mm	Total length base	111 mm
Width	34 mm		

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Technical data

General data

BG	8	Conductor cross-section	2.5 mm ²
Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)	Insulating material group	IIIa
Insulation strength	10 ¹⁰ Ω	Material	Copper alloy
Number of poles	108	Plugging cycles, gold	≥ 500
Plugging cycles, silver	≥ 500	Pollution severity	3
Rated current (DIN EN 61984)	10 A	Rated impulse voltage (DIN EN 61984)	4 kV
Rated voltage (DIN EN 61984)	250 V	Rated voltage according to UL/CSA	600 V AC/DC
Series	HDD	Size	8
Type	Female	UL 94 flammability rating	V-0
Volume resistance	≤4 mΩ		

Connection data PE

Blade size, crosshead	size PZ 1	Blade size, slotted (PE connection)	SD 0.6 x 3.5, SD 0.8 x 4.0
Connection type PE	Screw connection	Fixing screw	M 4
Rated cross-section	2.5 mm ²	Stripping length PE connection	10 mm
Tightening torque, max. PE connection	1.5 Nm	Tightening torque, min. PE connection	1.2 Nm
Wire cross section, AWG (PE), max.	AWG 14	Wire cross section, AWG (PE), min.	AWG 20

Version

BG	8	Conductor cross-section, max.	2.05 mm ²
Conductor cross-section, min.	0.14 mm ²	Material	Copper alloy
Size	8	Stripping length, rated connection	8 mm
Type of connection	Crimp connection	Volume resistance	≤4 mΩ
Wire connection cross section AWG, max.	AWG 14	Wire connection cross section AWG, min.	AWG 26
Wire connection cross section, finely stranded, max.	2.5 mm ²	Wire connection cross section, finely stranded, min.	0.5 mm ²
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	2.5 mm ²	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm ²
Wire cross-section, solid, max.	2.5 mm ²	Wire cross-section, solid, min.	0.5 mm ²

Classifications

ETIM 6.0	EC000438	ETIM 7.0	EC000438
ETIM 8.0	EC000438	ECLASS 9.0	27-44-02-05
ECLASS 9.1	27-44-02-05	ECLASS 10.0	27-44-02-05
ECLASS 11.0	27-44-02-05	ECLASS 12.0	27-44-02-05

Approvals

Approvals



ROHS

Conform

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Downloads

Approval/Certificate/Document of Conformity	Manufacturer's declaration
Engineering Data	CAD data – STEP
Engineering Data	EPLAN, WSCAD
Catalogues	Catalogues in PDF-format
Brochures	FL FIELDWIRING EN FL FIELDWIRING EN

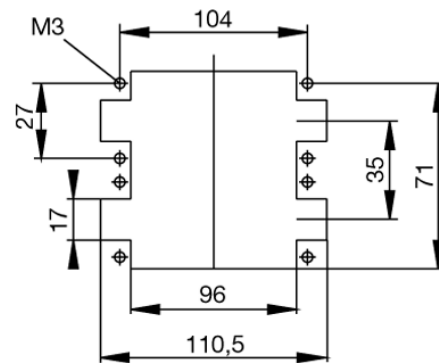
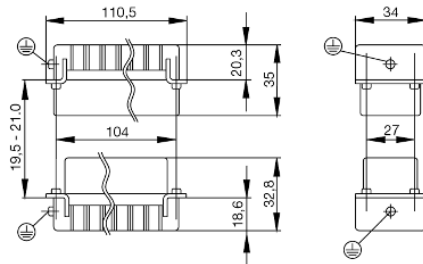
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info@weidmueller.com**Drawings**

Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket
M 2.5	Signal contacts		
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 2.9 x 0.5	Fastening screws		
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
M 3	Contact screws		
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Signal contacts:		
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	PE connection via female contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm
	PE terminal		
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	Fastening screws	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide pin	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide bush	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Coding pins	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 4	Contact screws		
	HSB	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	PE connection via male contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	1.2 - 1.5	SD 0.6 x 3.5 mm
	PE terminal		
	HA	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HEE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HVE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	HDD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	S 6/6 (for signal contacts)	1.2 - 1.5	0.8 x 4 mm or PZ1
	ConCept modular frame, plastic	1.2 - 1.5	0.8 x 4 mm or PZ1
M 5	PE terminal		
	HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
	S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
M 6	Power contacts		
	S 4/0 (Screw connection)	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
	S 4/2	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
	S 4/8	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
M 7 x 0.75	Power contacts		
	S 4	1.1 - 1.7	SW 2
	S 6/6 (+ PE)	6 - 8	SW 4
M 8 x 0.75	Power contacts		
	S 6/12	1.1 - 1.7	SW 2
	S 8/0 (+ PE)	6 (10-16 mm ²) - 7 (25 mm ²)	SW 4
M10 x 1	Power contacts		
	S 4/0 (Axial connection)	2 - 3	SW 3

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.